



# ALTA PROCESS SOLUTIONS

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## SCIENTIFIC & RESEARCH PROJECTS

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**Project Field: Miscellaneous Publications**

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### Project Title:

**High Catalytic Activity and Stability of X/CoAl<sub>2</sub>O<sub>4</sub> (X ¼ Ni, Co, Rh, Ru) Catalysts With No Observable Coke Formation Applied in The Auto-thermal Dry Reforming of Methane Lined on Cordierite Monolith Reactors**

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### Abstract:

The autothermal dry reforming of methane was performed using the novel CoAl<sub>2</sub>O<sub>4</sub> spinel as a catalyst support on the monolithic and fixed bed reactors. X/CoAl<sub>2</sub>O<sub>4</sub> (X ¼ Ni, Co, Rh, Ru) and Ni/γ-Al<sub>2</sub>O<sub>3</sub> nanocrystalline mesoporous catalysts were characterized by XRD, BET, SEM, FESEM, HRTEM and TGA. The effects of different experimental parameters, such as temperature and gas hourly space velocity on CH<sub>4</sub> and CO<sub>2</sub> Conversions, H<sub>2</sub> yield and H<sub>2</sub>/Co ratio were examined and studied. The monolithic reactor has a much higher capacity and efficiency than a fixed bed reactor. Methane conversion and catalyst stability at 700 °C were enhanced via the addition of Nobel metals such as Ru and Rh. Maximum methane conversions of 98% was observed for the sample with the CoAl<sub>2</sub>O<sub>4</sub> support and Rh content (3 wt%), with no sign of catalyst deactivation or carbon formation, making these promising materials for the dry reforming reaction.